



# Cork Foot Scrub

Strong Foot Scrub with Cork stimulates blood circulation and makes the feet beautifully rosy. Tired feet are restored to full health in a flash. The presence of flavonoids in chamomile may help alleviate skin inflammation.

## Inside the Formulation

### BRONTIDE™ BIO BG

Butylene Glycol from natural, plant-based sugars using safe and sustainable fermentation-based process technology.

### GEOGARD® ECT

is a unique, patent pending combination of the four components Benzyl Alcohol, Salicylic Acid, Sorbic Acid, and Glycerin, which are well-accepted in a wide range of Personal Care products; wide pH compatibility from pH 3 to 8 and ECOCERT-certified.

### ACTIPHYTE™ CHAMOMILE GL 100 NP

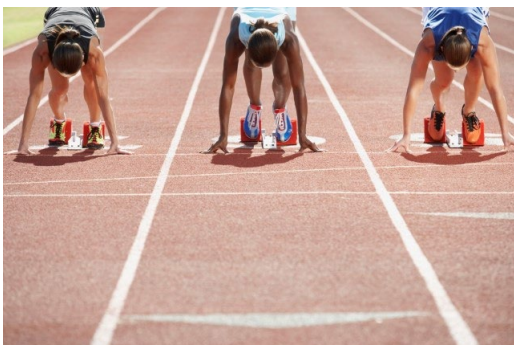
the extraordinary soothing qualities of this extract make it useful in skin care creams, moisturizers, lotions, and bath products.

### ACTISCRUB™ CORK

ACTISCRUB™ Cork is an innovative breakthrough in exfoliating agents with natural touch of softness and flexibility. Ideal to remove dirt, impurities and dead cells, helping to restore and improve the natural beauty..

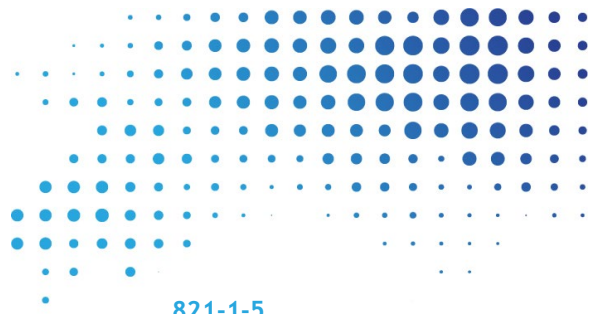
### AMAZE XT

This is a multi-functional fixative and thickener which also gives excellent wear resistance and excellent skin feel to the finished product. ECOCERT-certified.



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Disclaimer: Sample formulations are provided for your convenience but Azelis Personal Care does not warrant their merchantability, fitness for use, performance, safety, microbiological profile or freedom from patent infringement. They are not commercial formulations and have not been subjected to extensive testing. It is your responsibility to thoroughly test any formulations before use. All warranties, indemnities or liabilities implied or expressed by law are hereby excluded by Azelis Personal Care to the fullest extent permitted by law.



Formulation reference : Cork Foot Scrub

821-1-5

Phase	Raw Material	INCI	%w/w	Supplier
A	demin. water	Aqua	89.25	
A	Brontide Bio BG	Butylene Glycol	5.70	Genomatica
A	WeyCare Allantoin	Allantoin	0.05	Weylchem
A	Blanova® Active D-Panthenol 75%	Panthenol, Aqua	0.40	Azelis
A	Geogard® ECT	Benzyl Alcohol; Salicylic Acid; Glycerin; Sorbic Acid	1.00	Lonza
B	Amaze XT	Dehydroxanthan Gum	0.60	Akzo Nobel
C	Actiphyte™ Chamomile GL 100NP	Glycerin; Chamomilla Recutita (Matricaria) Flower Extract	2.00	Lipotec/Active Organics
D	Actiscrub™ Cork	Quercus Suber Bark	1.00	Lipotec/Active Organics

**Manufacturing Instructions**

Mix Phase A until clear.  
 Heat phase A up to 70°C add phase B to phase A and homogenize.  
 Add phase C to phase AB.  
 Add phase D to phase ABC.

**Specification**

pH 6,0  
 Stability Testing @40 °C: 3 months; @50 °C: 3 months; Thaw- Freeze- cycles (-18 °C/+40 °C): 5x  
 Flow point [mPa] (25 °C)  
 Viscosity@ 1/s [mPas] (25 °C)

Formulation developed by Azelis Personal Care



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